

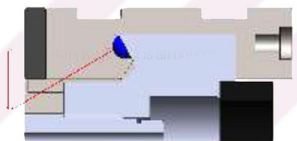
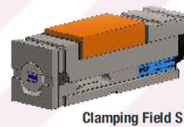
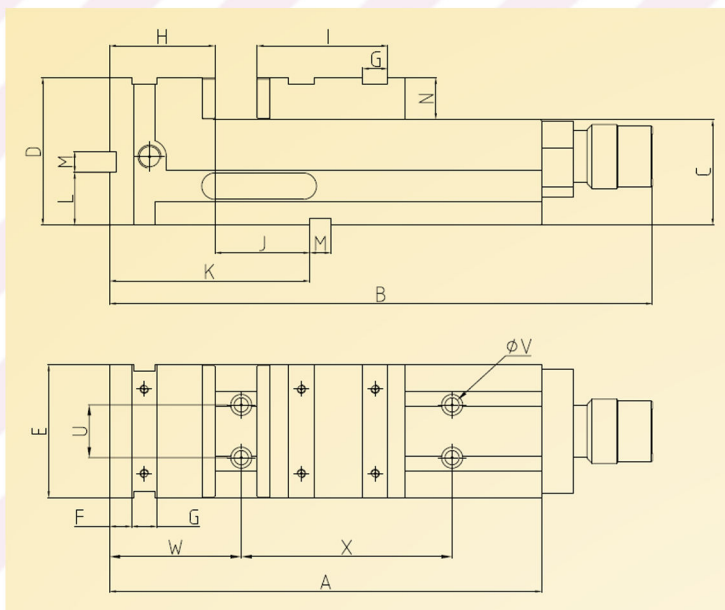
Modular Vise

FAR Standard Vise maintains its overall length in different clamping fields. It is ideal for Machining Centers.

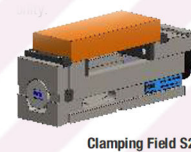


FEATURES

- Versatile mounting positions - Base, Side and Vertically by using tombstone.
- Uni-body design is to avoid the deflections due to heavy clamping.
- Main body is manufactured in superior spheroidal cast iron providing it with resistance to breakage and fatigue.
- The guide ways are heat treated and ground for the movable jaw movement and to prevent any damage during machining
- The Vise Jaws are case hardened and ground
- Different Clamping fields are possible by special attachments.
- The spindle with hydraulic intensifier is used for effortless clamping.
- Force can be controlled by pre setting the regulator (Regulator is an optional feature)
- <0.1mm clamping repeatability.



FRHV series integrated with dual directional force component to avoid the lifting up of work piece while clamping



Model	A	B	C	D	E	F	G	H	I	J	K	L	M-H7	N	U	V	W	X	Clamping fields	Weight kg	Clamping force(Kgf)
FRHV-duo-125	410	477	100	140	126			100	124	90	190	50		40	50		125	200	S1 = 0 - 200	38	4000
FRHV-duo-125R (Regulator)		515																	S2 = 80 - 285		
FRHV-duo-160	570	635	110	160	161	21	24	115	128	230	60		50	68	13.5	140	300	S1 = 0 - 310	75		
FRHV-duo-160R (Regulator)		685																S2 = 106 - 416		S3 = 174 - 484	
FRHV-duo-200	570	635	110	173	201			119	132	230			63	68		140	300	S1 = 0 - 312		100	5000
FRHV-duo-200R (Regulator)		685																S2 = 114 - 416	S3 = 182 - 484		