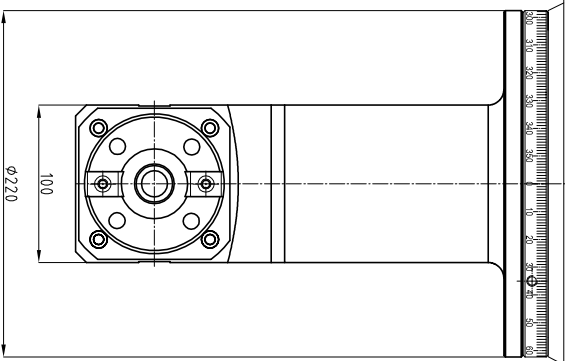
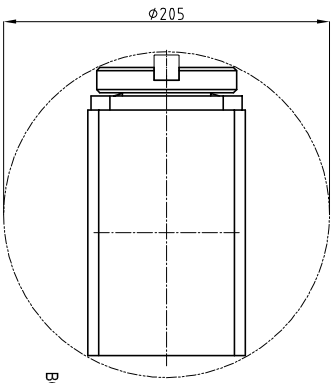
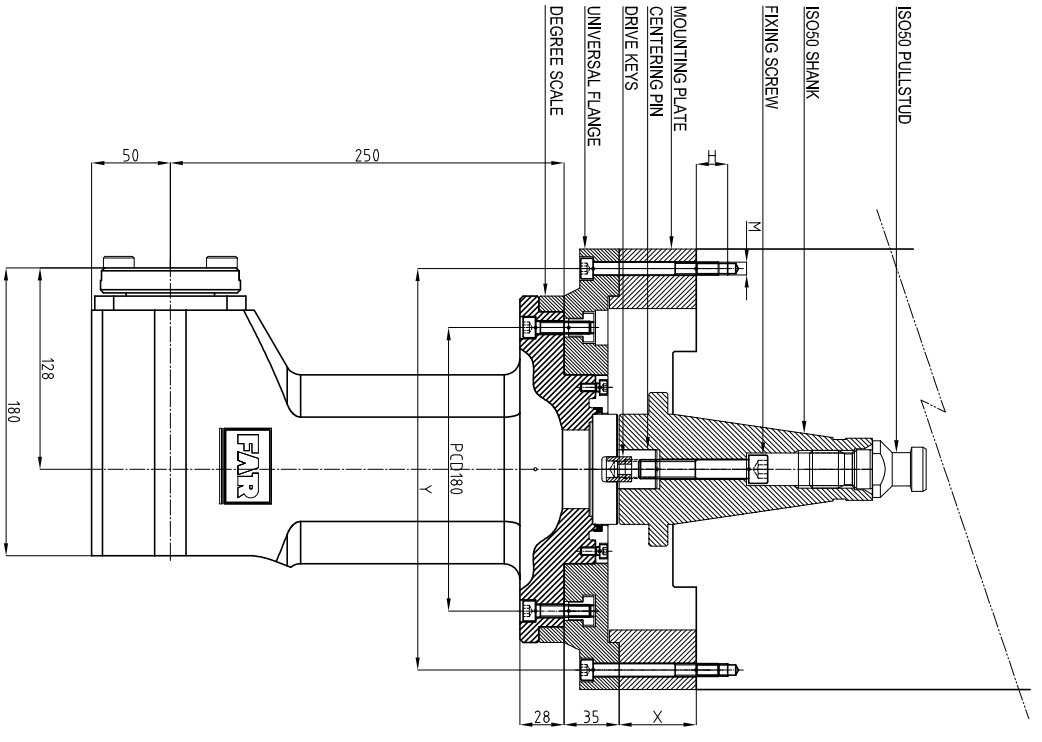


Surface finish													
Ra value	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100
Roughness No:	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	

IF IN DOUBT ASK.  
DO NOT MEASURE DRAWING

IS 2102-1969  
General Tolerances  
where not specified

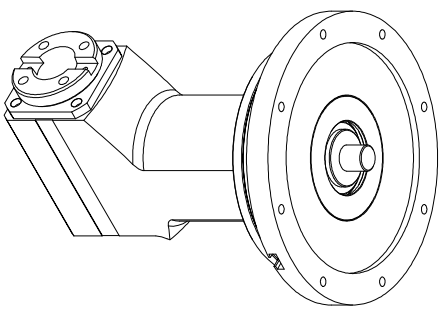
Linear Dimension	
Over/Up to	Tol.
0.5	±0.1
6	±0.2
30	±0.3
120	±0.5
315	±0.8
1000	±1.2
2000	±1.7
Angular Dimension	
Over/Up to	Tol.
0	±1'
10	±30
50	±20
120	±20
170	±10



**NOTE**

1. Rotation of the spindle same as machine spindle
2. 'X' value need to be taken while commissioning for the manufacturing of mounting plate
3. 'Y, H and M' values required from customer end

## ISO40-ISO50-SP1



**INPUT SHANK : ISO 50**  
**OUTPUT : ISO 40**  
**TORQUE : 140Nm**  
**SPEED : 4000 RPM**  
**GEAR RATIO : 1:1**  
**MAX.TOOL SIZE : Ø26**  
**MAX.TAP SIZE : M20**  
**WEIGHT : >30 Kg**

Heat treatment	Hardness	Case depth

Final size		Material:		Qty:		Weight:		Scale:	
NA	NA	NA	NA	NA	NA	NA	NA	NA	1:1
Alterations		Description		No of Pieces		Old No.		Name	
NA	NA	NA	NA	NA	NA	NA	NA	ANANDU	
Advice No		Description		No of Pieces		Old No.		Name	
NA	NA	NA	NA	NA	NA	NA	NA	JERN	
Designation:		Description		No of Pieces		Old No.		Name	
								ANANDU	
								Date	
								12-04-19	
								Checked	
								JERN	
								Approved	

**PROPOSAL LAYOUT**

**FENWICK AND RAVI**  
Bangalore - 560 090

Drawing No: MH-FXA-ISO40-ISO40-SP1-05-001-03  
 No. of Sheets: 1  
 Sheet No: 1